

02 - 03.4
11.03.GB

Steam cooling unit CHP





Steam cooling unit DN 100 and higher, PN 25, 40, 63, 100

Description

CHP is a body that is put directly into the steam pipeline and subsequently serves for connection with either mechanical injection head VH or drive-steam injection head VHP. According to dimensions of the pipeline and necessary intensity of cooling, the body can be equipped with more inlets for connection of VH or VHP.

CHP is supplied with flanges or with weld ends with connection flange 2 for connection of VH or VHP (max. temperature 350°C) or DN 80 (flange 1 DN 150 and higher) and dimensions according to customers requirements.

Application

CHP serves as an in-between link into the steam pipeline into which it is possible to install injection head VH, VHP. It is designed especially for industrial applications such as low-pressure steam production in heating or the steam production for technological processes.

Process media

Application of CHP for other process media than water, water vapour, should be selected in respect to the kind of process medium that is in touch with the material of CHP and should be consulted with the producer.

Installation

It is necessary to keep free space above connection flange (flange 2) for possible installation of injection head VH or VHP. CHP can be piped horizontally, vertically or inclined.

Technical data

Series	CHP	
Execution	Flanged or weld ends	
Nominal diameter range	Flange 1 - DN 100 and higher; flange 2 - DN 50 and 80 *1)	
Nominal pressure	PN 25, 40, 63, 100	
Material of pipe	Cast steel 1.0425	Alloy steel 1.7335
Material of flanges	Cast steel 1.0425	Alloy steel 1.7335
Process medium temperature range	-20 to 400°C (350°C) *)	-20 to 550°C
Connection dimensions (flange 1 / weld ends)	Acc. to ČSN-EN 1092-1 (2/2003) / ČSN EN 12627 (8/2000) *1)	
Connection flange 2 dimensions	Acc. to ČSN-EN 1092-1 (4/2002)	

*) Execution with connection flange 2 DN 50 up to 350°C maximum.

*1) Dimensions and type of connection (flange / weld connection) acc. to customer requirements. It shall be specified in order.

Maximal permissible pressures [MPa]

Material	PN	Temperature [°C]								Testing overpressure at 20°C
		200	250	300	350	400	450	500	550	
Cast steel 1.0425	25	1,78	1,62	1,47	1,37	1,32	---	---	---	3,80
	40	2,84	2,60	2,35	2,19	2,11	---	---	---	6,00
	63	4,48	4,09	3,71	3,45	3,33	---	---	---	9,50
	100	7,11	6,50	5,89	5,48	5,28	---	---	---	15,0
Alloy steel 1.7335	25	---	---	2,08	1,93	1,80	1,67	1,39	0,55	5,30
	40	---	---	3,33	3,09	2,89	2,67	2,23	0,88	8,40
	63	---	---	5,24	4,86	4,55	4,20	3,51	1,39	13,0
	100	---	---	8,32	7,71	7,22	6,67	5,57	2,21	21,0

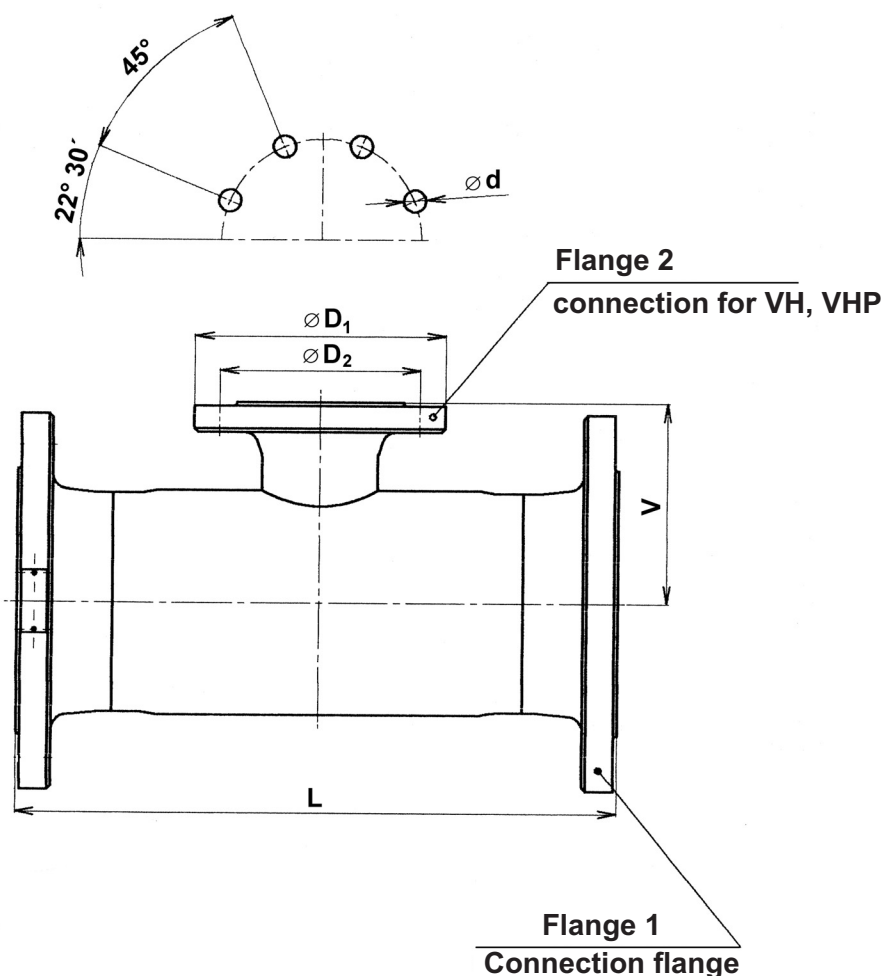
Connection dimensions

1		Flange					V	L
PN	DN	PN	DN	D ₁	D ₂	d		
				mm	mm	mm	mm	mm
25 to 100	min. 100 *1)	100	50 *)	195	145	26	*1)	*1)
			80 **)	230	180			

*) Execution with connection flange 2 DN 50 t_{max} 350°C.

***) Execution with connection flange 2 DN 80 only with flange 1 DN 150 and higher

*1) Dimensions and type of connection (flange / weld connection) acc. to customer requirements. It shall be specified in order.



Valve complete specification No. for ordering CHP

		XXX	X	XXX	/	XX	-	XXX	X
1. Series	Steam cooling unit	CHP							
2. No. of inlets	Acc. to intensity of cooling		X						
3. Nominal diameter	Flange 1 - steam pipeline			XXX					
	Flange 2 - connection of VH, VHP					50			
						80			
4. Nominal pressure	PN 25							025	
	PN 40							040	
	PN 63							063	
	PN 100							100	
5. Body material	Cast steel 1.0425								1
	Alloy steel 1.7335								2

Order example : Steam cooling unit, steam pipeline flange DN 150, PN 40, connection flange DN 80, PN 100, body material 1.0425 is marked as follows: **CHP1 150/80-040 1**